

Date: Tuesday, 8/1/2006 9:27:49 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : INITIAL PROTOTYPE TEMPLATE
Job Number : 00061A	
Estimate Number : 10068	
P.O. Number :	Part Number : INITIAL PROTOTYPE <b>D3046-5</b>
This Issue : 8/1/2006 S.O. No. :	Drawing Number : D3046
Prsht Rev. : NC	Project Number : N/A
First Issue : 8/1/2006 Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00060A	Material :
Written By :	Due Date : 6/8/2006 Qty: <b>2</b> Um: Each
Checked & Approved By :	
Comment : Project #:	
Description: D3046 OH-58 LUG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
 MFG ENGINEERING  
 Manufacture Prototype as per Dwg's Supplied By Engineering  
 Comments:

- **1151 4130 .750 Rd. Bar**  
 - **Batch M18767**  
 - **.5 ft.**

- **Turn and mill as per Dwg D3046**

- **Inspect Level 5**

**06.08.02**

**06/08/01**

2.0	PG	PURCHASING
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Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
 PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

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Job Number: 00061A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
PACKAGING RESOURCE #1  
Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

*E* 06.08.09

4.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
ENGINEERING RESOURCE #1  
Approval of project manager *CB* 06.08.10

5.0

DC

DOCUMENT CONTROL



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
DOCUMENT CONTROL  
Inspection Level 21

*IS* 06/08/11 <sup>②</sup>

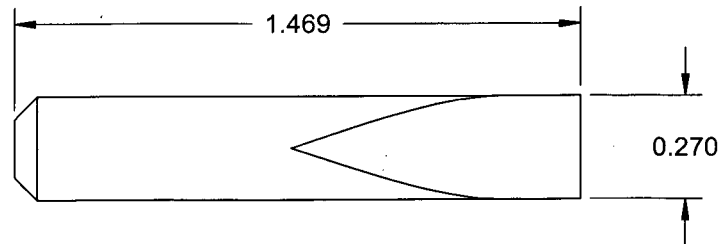
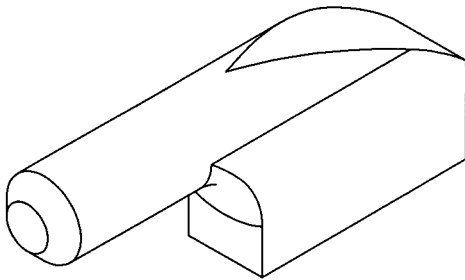
Job Completion



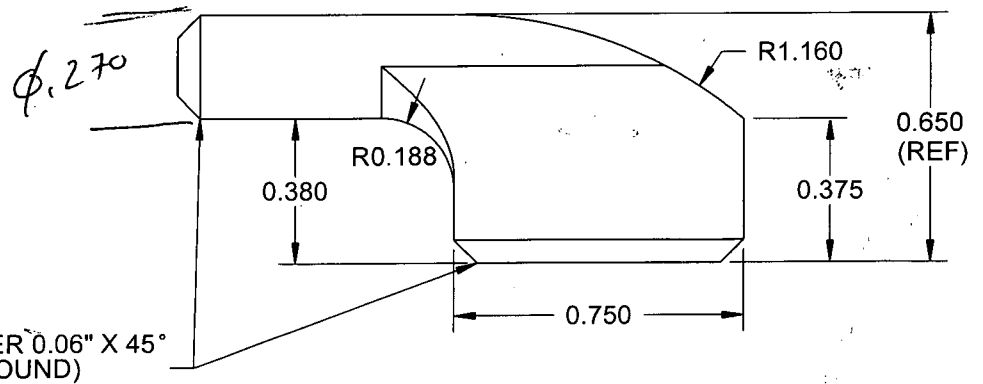
# PRELIMINARY ISSUE

CB 06.06.06

DESIGN	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3046	REV. B SHEET 3 OF 3
DATE 06.06.01	TITLE LUG BRACKET		SCALE 2:1



$\phi 1.5$  bar



CHAMFER 0.06" X 45°  
(ALL AROUND)

## D3046-5 HOOK

### NOTES:

- 1) MATERIAL: 4130 STEEL BAR (REF DART SPEC. M4130N-BT.TTTXWW.WWW)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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